

**NSPS RBI 72-INCH CTL - BLANKING LINE
SPECIFICATIONS – CTL # 2**

MATERIAL THICKNESS RANGE	0.013” to 0.075”
COIL WIDTH ENTRY RANGE	6.00” to 72.00”
COIL O.D. RANGE	30.00” to 65.00”
COIL I.D. RANGE	20.00” to 24.00”
LINE SPEED MAXIMUM	120 FPM
COIL WEIGHT MAXIMUM	50,000#
LINE DIRECTION	RIGHT TO LEFT
BUNDLE WEIGHT MAXIMUM	10,000#
SHEET LENGTH RANGE	20.00” to 192.00”
LENGTH TOLERANCE	+/- 0.015”
WIDTH TOLERANCE	+/- 0.015”
DIAGONAL TOLERANCE	1/32” (0.031”) D1-D2/2
EDGE TRIM MINIMUM	3/16” (0.1875”) per side
NUMBER of CUTS MAXIMUM	4 cuts / with edge trim
LOOPING PIT DEPTH	8 feet